

**FORMULATORS, MANUFACTURERS AND CONSULTANTS OF  
SPECIAL CONCRETE PRODUCTS**

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Email: [info@rockbond.co.uk](mailto:info@rockbond.co.uk) Website: [www.rockbond.co.uk](http://www.rockbond.co.uk)ROCKBOND REPAIR GROUTDESCRIPTION:

ROCKBOND REPAIR GROUT (RB RG) powder is a specially formulated, pre-mixed, ready to use, cementitious grout powder. The material is a blend of fine cements, high quality graded sands and a set of admixtures. The compound readily mixes with water to produce a grey, anti shrink, fluid flow grout which hardens to give a strong bonding, high strength product. The grout powder is packaged in 25kg moisture proof, durable bags and has a shelf life of 5 years.

SPECIAL PROPERTIES:

- \* Designed to the Department of Transport Specification for Highway Works.
- \* Portland cement based, microsilica enhanced and shrinkage compensated.
- \* Quickly and easily mixed with water.
- \* Fluid flow consistency promotes penetration into confined spaces, cracked surfaces, and damaged concrete substrates.
- \* The grout will not segregate or bleed, and is readily pumpable.
- \* The grout develops excellent bond strength, and develops good mechanical strengths.
- \* Formulated using low alkali cements; equivalent sodium oxide content below 3.0kg/m<sup>3</sup>.
- \* Incorporates non reactive graded sands safe from Alkali Silica Reaction (ASR).
- \* High yielding, economical, non flammable, non toxic, odour free, user friendly and safe to use.

USES:

- + For the repair and protection of reinforced concrete structures.
- + For the filling and sealing of voids, and general purpose grouting.
- + Load bearing applications: under heavy machine baseplates, structural baseplates, bridge bearing seats, crane rail tracks, generators and compressors.
- + Holding down assemblies, anchor bolts and starter bars.

MIXING INSTRUCTIONS:

ROCKBOND REPAIR GROUT powder is mixed with water using a ROCKBOND CONCRETE STIRRER (RB CS), a pneumatic or electric power tool (1kW) and a ROCKBOND 25 LITRE MIXING CONTAINER (RB 25LMC). Use a ROCKBOND FORCED ACTION PAN MIXER (RB FAPM) to mix larger amounts of material.

Add 4.50 litres of water to the container or mixer.  
Pour 25kg of powder onto the water while mixing.  
For batches of two or more bags, repeat the procedure.  
After all the powder has been added, mix for 30 seconds.  
The grout is now ready for use.

Alternatively, small amounts of the material can be prepared by slowly adding the powder to a quantity of water and mixing to the required consistency.

## ROCKBOND REPAIR GROUT (RB RG) CONTINUED...

### APPLICATION PROCEDURE:

All necessary preparatory work must be completed before the grout is mixed.

Ensure that all surfaces with which the grout comes into contact are clean and dust free. A strong substrate free of all friable material will enhance a good bond.

On weak, friable or porous substrates, use ROCKBOND PRIMER LATEX (RB PL) to penetrate, consolidate, strengthen and seal the surface. With a brush or a soft broom, brush the latex completely and evenly over the surface. Work the latex well into the substrate. Pay particular attention to the edges of the repair, and brush the liquid at least 25mm beyond the perimeter of the repair area. Let the latex dry out, usually 15 to 20 minutes depending on conditions.

To prime the substrate and to enhance the bond, apply a second coat of the latex to the first coat. Normally, 1 litre of the ROCKBOND PRIMER LATEX will treat 5m<sup>2</sup> of concrete surface with a two coat application.

Shutters must be impermeable to the passage of water, and strong enough to contain and support the grout. Use ROCKBOND CURE (RB C) to seal and waterproof porous shutters.

Sufficient hydrostatic head must be given to the material to enable it to flow completely through the void to be filled. Make sure that sufficient grout is mixed and available so that the operation can be performed in one continuous pour.

Beware! The grout can be too fluid for a particular application at 4.50 litres water/25kg bag. If so, reduce the water content to 4.00 litres of water/25kg bag.

ROCKBOND REPAIR GROUT can be applied to sections of 75mm. For the grouting of greater sections, ROCKBOND REPAIR CONCRETE (RB RC) should be used.

After the grouting has been completed, or when the shutters are removed, any exposed grout must be immediately cured with ROCKBOND CURE (RB C) at the rate of 10m<sup>2</sup>/litre. During adverse weather conditions, such as high temperatures and drying winds, repeat the procedure after the first coat is dry.

### TECHNICAL DATA:

#### ROCKBOND REPAIR GROUT (RB RG)

TYPICAL DATA at 18% water/powder ratio at 20°C

CONSISTENCY: Fluid grout  
CONSISTENCY LIFE: 30 minutes

DENSITY: 2100kg/m<sup>3</sup>

MINIMUM COMPRESSIVE STRENGTH:

1	7	28	Days
25	40	55	MPa

YIELD: 25kg of powder yields 13.00 litres of Repair Grout  
1m<sup>3</sup> of fluid Repair Grout requires 1.900 tonnes of powder

ROCKBOND REPAIR GROUT (RB RG) CONTINUED...

HEALTH, SAFETY AND STORAGE:

ROCKBOND REPAIR GROUT powder is non toxic and safe to use. However, use the same precautions as with any cementitious product: wear goggles, protective clothing and a dust mask while mixing and applying the material. Consult the relevant MSDS for further details. Store in a cool, dry, dark place.

FURTHER INFORMATION:

Should you require further information on this product, or details of other ROCKBOND SPECIAL CONCRETE PRODUCTS, then please do contact our Technical Department:

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IMPORTANT NOTE:

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