

**FORMULATORS, MANUFACTURERS AND CONSULTANTS OF  
SPECIAL CONCRETE PRODUCTS**

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**ROCKBOND PRESSURE POINTING MORTARS****DESCRIPTION:**

ROCKBOND PRESSURE POINTING MORTAR 10 (RB PPM10) powder is a specially formulated, premixed, ready to use, polymer modified, cementitious mortar powder. The compound contains a unique blend of fine cement powders, quality graded silica sands, waterproofing agents, and a union of admixtures. The powder, when mixed with water, produces a thixotropic, washout resistant, non shrink, light grey pumping mortar which is specially designed for the pressure pointing of bricks and blocks, and for the filling and sealing joints and voids. ROCKBOND PRESSURE POINTING MORTAR 10 has a compressive strength of 10MPa at 28 days. ROCKBOND PRESSURE POINTING MORTAR 40 has a strength of 40MPa and is used for higher strength applications. The powders are packaged in 25kg moisture proof, durable sacks and have a shelf life of 5 years.

**SPECIAL PROPERTIES:**

- \* Available in white, and also in a range of attractive colours.
- \* Portland cement based, polymer modified, and microsilica enhanced.
- \* Quickly and easily mixed, worked, pumped, placed and finished.
- \* High build material: thixotropic, cohesive and non-slumping.
- \* Stable under pressure: can be pumped or injected into place.
- \* Impermeable, dense, waterproof, and resistant to chemical attack.
- \* Can be set accelerated, and designed to give compressive strengths of 5MPa to 60MPa.
- \* High yielding, economical, non flammable, non toxic, odour free, user friendly and safe to use.

**USES:**

- + For pressure and hand pointing of concrete, stone, masonry, bricks and blocks.
- + To place, set and lay bricks and blocks, and for bedding in applications.
- + For pumping, caulking, injecting, filling, and sealing cracks, cavities, voids, gaps and joints.
- + Waterproofing, weatherproofing and damp proofing applications.
- + For use underwater: for the underwater pointing of bricks and blocks, and for void filling.
- + As a mortar to repair cement based materials, concrete, masonry, stone, bricks and blocks.
- + To render brick and cementitious surfaces to produce a smooth and attractive finish.

**MIXING INSTRUCTIONS:**

ROCKBOND PRESSURE POINTING MORTAR powders are mixed with water using a using a ROCKBOND CONCRETE STIRRER (RB CS), a pneumatic or electric power tool (1kW) and a ROCKBOND 25 LITRE MIXING CONTAINER (RB 25LMC). Use a ROCKBOND FORCED ACTION PAN MIXER (RB FAPM) to mix larger amounts of material.

Add 4.50 litres of water to the container or mixer.  
Pour 25kg of powder onto the water while mixing.  
After all the powder has been added, mix for 30 seconds.  
The mortar is now ready for use.

Alternatively, small amounts of the material can be prepared by slowly adding the powder to a quantity of water and mixing to the required consistency.

## ROCKBOND PRESSURE POINTING MORTARS CONTINUED...

### APPLICATION PROCEDURE:

On weak, friable or porous substrates, use the ROCKBOND PRIMER LATEX (RB PL) to penetrate, consolidate, strengthen and seal the surface. With a brush or a soft broom, brush the latex completely and evenly over the surface. Work the latex well into the substrate. Pay particular attention to the edges of the repair, and brush the liquid at least 25mm beyond the perimeter of the repair area. Let the latex dry out, usually 15 to 20 minutes depending on conditions.

To prime the substrate and to enhance the bond, apply a second coat of the latex to the first coat. Normally, 1 litre of the ROCKBOND PRIMER LATEX will treat 5m<sup>2</sup> of concrete surface with a two coat application.

To point bricks and blocks: rake out all crumbly or weak mortar. Ensure that all surfaces which the mortar comes into contact with are clean and dust free. Use a water spray to washout any debris and to wet the existing mortar to minimise suction.

For pressure pointing applications: use a ROCKBOND GROUT INJECTION GUN 1 litre (RB GIG1000). Mix the powder with water, charge the gun, and inject the material at the back of the cavity or fissure. Withdraw the nozzle while still injecting to minimise the formation of voids. Bring the level of the mortar up to the profile of the surrounding brickwork, smooth and finish.

To render brick or cementitious surfaces: remove all friable or weak material; apply one coat of the ROCKBOND PRIMER LATEX to the substrate and let dry; apply a second coat of the latex and let dry. Mix the mortar powder with water; place by trowel, steel float or spray.

Once the material is in place and has gained sufficient strength, apply ROCKBOND CURE (RB C) at the rate of 10m<sup>2</sup>/litre. During adverse curing conditions, repeat the procedure.

Use ROCKBOND PRESSURE POINTING MORTAR 10 (RB PPM 10) for applications where a low strength material is required and the ROCKBOND PRESSURE POINTING MORTAR 60 (RB PPM 60) for applications where a high strength product is required.

For winter weather work, or when ambient temperatures are low, or when an early set is required, use ROCKBOND PRESSURE POINTING MORTAR 40 ACCELERATED (RB PPM40A).

### TECHNICAL DATA:

#### ROCKBOND PRESSURE POINTING MORTAR 10 (PPM10)

TYPICAL DATA at 18% water/powder ratio at 20°C

CONSISTENCY: Wet mortar

CONSISTENCY LIFE: 30 minutes

DENSITY: 1920kg/m<sup>3</sup>

MINIMUM COMPRESSIVE STRENGTH:

1	7	28	Days
2	8	10	MPa

YIELD: 25kg of powder yields 13.50 litres of Pressure Pointing Mortar 10  
1m<sup>3</sup> of Pressure Pointing Mortar 10 requires 1.850 tonnes of powder

## ROCKBOND PRESSURE POINTING MORTARS.

### TECHNICAL DATA CONTINUED...

#### ROCKBOND PRESSURE POINTING MORTAR 40 (PPM40)

TYPICAL DATA at 18% water/powder ratio at 20°C

CONSISTENCY: Wet mortar consistency  
CONSISTENCY LIFE: 30 minutes

DENSITY: 2050kg/m<sup>3</sup>

MINIMUM COMPRESSIVE STRENGTH:

1	7	28	Days
10	25	40	MPa

YIELD: 25kg of powder yields 13.50 litres of Pressure Pointing Mortar 40  
1m<sup>3</sup> of Pressure Pointing Mortar 40 requires 1.850 tonnes of powder.

### HEALTH, SAFETY AND STORAGE:

ROCKBOND PRESSURE POINTING MORTAR powders are non toxic and safe to use. However, use the same precautions as with any cementitious product: wear goggles, protective clothing and a dust mask while mixing and applying the materials. Consult the relevant MSDS for further details. Store in a cool, dry, dark place.

### FURTHER INFORMATION:

Should you require further information on this product, or details of other ROCKBOND SPECIAL CONCRETE PRODUCTS, then please do contact our Technical Department:

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### IMPORTANT NOTE:

ROCKBOND SCP LTD provides the above information in good faith and without warranty. The data represents typical values which can be updated at any time, and this information supersedes previous issues. No liability can be accepted for any damage or loss arising from the use of ROCKBOND SCP LTD literature or its products, because the company has no continuous control on how the products are mixed, placed or cured.

DECEMBER 2018